

Product Inconel 625 Powder
 Revision Date 08/05/2016
 Revision 1



Safety Data Sheet (SDS)

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product Name	Inconel 625 Powder
Identifier Uses	Metal powder for additive layer manufacture.
Supplier	Renishaw plc Brooms Road Stone Business Park Stone, Staffordshire ST15 0SH United Kingdom Tel: +44 (0) 1785 285000 (during UK office hours 09:00 to 17:00 UTC).
Contact Person	msds@renishaw.com
Emergency Telephone	999 / 911 or local emergency number.

SECTION 2: HAZARDS IDENTIFICATION

Appearance	Powder.
Color	Grey.
Odor	Odourless.

Pictogram(s)



Signal Word

Danger

Hazard Statements

H317 May cause an allergic skin reaction
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 H351 Suspected of causing cancer of the lungs and respiratory tract.
 H372 Causes damage to organs (respiratory tract and lungs) through prolonged or repeated exposure by inhalation

Precautionary Statements

Prevention
 P201 Obtain special instructions before use.
 P202 Do not handle until all safety precautions have been read and understood.
 P260 Do not breathe dust/fume/ gas/mist/vapours/spray.
 P264 Wash hands thoroughly after handling.
 P270 Do not eat, drink or smoke when using this product.
 P272 Contaminated work clothing should not be allowed out of the workplace.
 P280 Wear protective gloves/ protective clothing/eye protection/face protection.
 P281 Use personal protective equipment as required.
 P285 In case of inadequate ventilation wear respiratory protection.

Response
 P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
 P304 + P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
 P308 + P313 IF exposed or concerned: Get medical advice/ attention.
 P314 Get medical advice/ attention if you feel unwell.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
 P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician
 P363 Wash contaminated clothing before reuse.
 Storage
 P405 Store locked up.

Contains	nickel cobalt
GHS Classification	
Physical and Chemical Hazards	Not classified
Human Health	Resp. Sens 1 - H334, Skin. Sens 1 - H317, Carc. 2 - H351, STOT RE 1 - H372
Environment	Not classified
OSHA Regulatory Status	This product is Hazardous under the OSHA Hazard communication Standard.
Inhalation	Can cause irritation of the upper respiratory tract. Medical conditions aggravated by exposure: Asthma, chronic lung disease.
Ingestion	Ingestion may cause gastrointestinal irritation with nausea, vomiting and diarrhea.
Skin Contact	Can cause mechanical irritation or allergic skin reaction.
Eye Contact	Dust can cause mechanical irritation.
Routes of Exposure	No information available.
Other Hazards	Dust clouds may be explosive. Dust can irritate the eyes. High dust levels may irritate the respiratory system.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Name	Product Identifier	GHS Classification	%
nickel	CAS-No.: 7440-02-0 EC No.: 231-111-4	Skin. Sens 1 - H317, Carc. 2 - H351, STOT RE 1 - H372	60-100%
cobalt	CAS-No.: 7440-48-4 EC No.: 231-158-0	Skin. Sens 1 - H317, Resp. Sens 1 - H334, Aquatic Chronic 4 - H413	1-10%
chromium	CAS-No.: 7440-47-3 EC No.: 231-157-5		1-10%
iron	CAS-No.: 7439-89-6 EC No.: 231-096-4		1-10%

Composition Comments No additional information available.

SECTION 4: FIRST AID MEASURES

Description of First Aid Measures

General Information	Provide general first aid, rest, warmth and fresh air. As a general rule, in case of doubt or if symptoms persist, always call a doctor. Seek medical attention for all burns and eye injuries, regardless how minor they may seem. First aid personnel must be aware of own risk during rescue.
Inhalation	If inhaled, remove to fresh air. Check for clear airway, breathing, and presence of pulse. If breathing is difficult, provide oxygen. Loosen any tight clothing on neck or chest. Provide cardiopulmonary resuscitation where pulse or respiration are absent. Get prompt medical attention.
Ingestion	DO NOT induce vomiting! Rinse mouth out and then drink plenty of water. Get medical attention if discomfort occurs. Never give anything by mouth to a person who is unconscious or is having convulsions. Get medical attention.
Skin Contact	Remove contaminated clothing, shoes and jewelry and wash before reuse. Wash skin with soap and water for several minutes. Get medical attention if irritation develops or persists.
Eye Contact	Do not rub eye. Avoid contaminating unaffected eye. Make sure to remove any contact lenses from the eyes. Rinse with a gentle stream of water or saline for at least 15 minutes. Hold eye lids open. Get prompt medical attention.

Most Important Symptoms and Effects, Both Acute and Delayed

General Information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	Can cause irritation of the upper respiratory tract. Medical conditions aggravated by

Ingestion	exposure: Asthma, chronic lung disease.
Skin Contact	Ingestion may cause gastrointestinal irritation with nausea, vomiting and diarrhea.
Eye Contact	Can cause mechanical irritation or allergic skin reaction.
Routes of Exposure	Dust can cause mechanical irritation. No information available.

Most Important Symptoms and Effects, Both Acute and Delayed

Notes To The Physician	Treat symptomatically.
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SECTION 5: FIRE-FIGHTING MEASURES

Auto Ignition Temperature (°C)	No information available.
Flammability Limit - Lower(%)	No information available.
Flammability Limit - Upper(%)	No information available.
Flash Point	No information available.
Extinguishing Media	Use gentle surface application of Class D extinguishing agent or dry inert granular material (e.g., sand) to cover and ring the burning material. Use fire-extinguishing media appropriate for surrounding materials.
Hazardous Combustion Products	Decomposition of this product may yield metallic oxides.
Unusual Fire & Explosion Hazards	High concentrations of dust may form explosive mixture with air.
Special Fire Fighting Procedures	Gently smother burning material with dry sand or other inert substance, or special powder (Class D – Dry Powder) extinguishers with spin applicator. Gently cover and ring the burning material. Apply extinguishing media carefully to avoid creating airborne dust. Do not disturb the material until completely cool. If possible, fight fire from protected position. Keep up-wind to avoid fumes. Avoid breathing fire vapours. Ventilate closed spaces before entering them.
Protective Equipment for Firefighters	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to MSHA/NIOSH standards will provide a basic level of protection for chemical incidents. (See also NFPA 1971/NFPA 1851.)

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions	Wear protective clothing as described in Section 8 of this safety data sheet. Avoid inhalation of vapours and contact with skin and eyes. Provide adequate ventilation. In case of inadequate ventilation, use respiratory protection. Do not smoke, eat or drink while using this product. Eliminate all sources of ignition. Wash hands after use. Read and follow manufacturer's recommendations. Do not touch or walk through spilled material. If necessary evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering.
For Emergency Responders	Follow safe handling advice and personal protective equipment recommendations for normal use of product.
Environmental Precautions	Prevent any material from entering drains or waterways.
Spill Clean Up Methods	Prevent further leakage or spillage if safe to do so. Eliminate all sources of ignition. Restrict non-essential personnel from the area. Collect any spilled material immediately by vacuuming or shoveling - use non sparking tools or equipment/natural bristle brushes. Use dry cleanup procedures. Take care not to raise dust. Place in labelled, dry, water-tight containers. In case of spills, beware of slippery floors and surfaces.

SECTION 7: HANDLING AND STORAGE

Handling	Avoid generation of dust clouds. Use proper personal protection when handling (refer to Section 8). Ensure good dust ventilation during handling. Formation of sparks and static electricity must be prevented. Earth all equipment. Avoid prolonged or repeated contact.
Usage Description	Use only according to directions.
Storage Precautions	Keep locked up and out of reach of children. Avoid contact with incompatible materials, static, moisture, and flames. Good housekeeping and engineering practices should be employed to prevent the generation and accumulation of dusts. Keep the product in its original container in a well ventilated and fresh place.
Specific End Use(s)	The identified uses for this product are detailed in Section 1.2.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Protective Equipment



Component	STD	TWA (8 Hrs)		STEL (15mins)		Notes
nickel	WEL		1mg/m3		3mg/m3	Nickel, organic compounds (as Ni).
nickel	NIOSH		0.015mg/m3			Nickel, metal - total dust.
cobalt	NIOSH		0.05mg/m3			Cobalt metal dust and fume (as Co).
cobalt	WEL		0.1mg/m3			Cobalt and compounds (as Co).
chromium	NIOSH		0.5mg/m3			chromium metal and chromium(II) and chromium(III) compounds.
chromium	WEL		0.5mg/m3			Chromium and Cr(II); Cr(III) compounds.

Ingredient Comments

No information available.

Process Conditions
Engineering Measures

Ensure that eye flushing systems and safety showers are located close by in the work place. Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded. Use with adequate explosion-proof ventilation designed to handle metal particulates.

Respiratory Equipment

A NIOSH approved dust mask or filtering facepiece is recommended in poorly ventilated areas or when permissible exposure limits may be exceeded. Respirators should be selected by and used under the direction of a trained health and safety professional following requirements found in OSHA's respirator standard (29 CFR 1910.134). If the respirator is the sole means of protection, use a full-face supplied air respirator. Change filters frequently

Hand Protection

Use suitable protective gloves if there is a risk of skin contact. Suggested material: Work gloves made of PVA, butyl, or fluoroelastomer. Consult manufacturer for specific advice. Selection of the glove material depends on consideration of the penetration times, rates of diffusion and degradation, and concentration specific to the workplace. Where hand contact with the product may occur use gloves approved to relevant standards (e.g.US: F739). Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Change gloves regularly.

Eye Protection

Wear safety goggles or face shield to prevent any possibility of eye contact. Wear safety glasses with side shields (or goggles). Ensure compliance with OSHA's PPE standard (29 CFR 1910.132 and .133) for eye and face protection.

Hygiene Measures

Observe normal hygiene standards. Keep container tightly closed. Do not eat, drink, or smoke while using this product. Immediately take off any contaminated clothing and launder before re-use. Wash hands and / or face before breaks and at the end of the shift. After work, wash the skin and apply skin cream.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

Appearance	Powder.
Color	Grey.
Odor	Odourless.
Odor Threshold - Lower	No information available.
Odor Threshold - Upper	

pH-Value, Conc. Solution	No information available.
pH-Value, Diluted Solution	No information available.
Melting Point	Melting Point (C): >1000.
Initial Boiling Point and Boiling Range	No information available.
Flash Point	No information available.
Evaporation Rate	No information available.
Flammability State	No information available.
Flammability Limit - Lower(%)	No information available.
Flammability Limit - Upper(%)	No information available.
Vapor Pressure	No information available.
Vapor Density (air=1)	No information available.
Relative Density	No information available.
Bulk Density	No information available.
Solubility	Insoluble.
Decomposition Temperature	No information available.
Partition Coefficient; n-Octanol/Water	No information available.
Auto Ignition Temperature (°C)	No information available.
Viscosity	No information available.
Explosive Properties	No information available.
Oxidizing Properties	No information available.
Molecular Weight	No information available.
Volatile Organic Compound	No information available.
Other Information	Grey metallic powder < 1.0 mm. Density: 4 - 6 g/cm ³ .

SECTION 10: STABILITY AND REACTIVITY

Reactivity	Stable product under recommended storage and handling conditions.
Hazardous Polymerization	Will not polymerise.
Polymerization Description	Not applicable.
Stability	Stable product under recommended storage and handling conditions.
Hazardous Polymerization	Will not polymerise.
Hazardous Decomposition Products	Decomposition of this product may yield metallic oxides. If heated, harmful vapours may be formed.
Conditions to Avoid	High temperatures, humid conditions, contact with water, contact with oxidising substances, and sources of ignition.
Materials to Avoid	Avoid strong oxidising agents, bases, strong acids. See section 10.3.

SECTION 11: TOXICOLOGICAL INFORMATION

Toxicological Information	No toxicological information for the overall finished product. Inhalation of metal fumes may cause metal fume fever.
Acute Toxicity (Oral LD50)	Silicon:Rat: 3160 mg/kg. Nickel:Rat: >9000 mg/kg. Iron: Rat: 984 mg/kg. Cobalt: Rat 6170 mg/kg.
Acute Toxicity (Dermal LD50)	No information available.
Acute Toxicity (Inhalation LC50)	Cobalt: Rat >10 mg/L/1H.
Skin Corrosion/Irritation	No information available.
Respiratory Sensitization	Cobalt: Repeated exposure may cause allergic respiratory reaction (asthma). Nickel: May result in allergic lung sensitization reactions.
Skin Sensitization	Cobalt: Prolonged and/or repeated contact may cause irritation and/or dermatitis. May cause skin sensitization. Nickel: Allergic skin sensitization reactions are the most frequent effect of exposure.
Reproductive Toxicity: Germ Cell Mutagenicity: Genotoxicity - In Vitro Genotoxicity - In Vivo	No information available.
Carcinogenicity: Carcinogenicity	Nickel is a possible human carcinogen. Chromium: May cause cancers of the lungs, nasal cavity and paranasal sinuses.
NTP - Carcinogenicity	The product and its components are not listed.
OSHA - Carcinogenicity	The product and its components are not listed.
IARC Carcinogenicity	The product and its components are not listed.
Specific Target Organ Toxicity - Single Exposure: STOT - Single Exposure	No information available.
Specific Target Organ Toxicity - Repeated Exposure: STOT - Repeated Exposure	No information available.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity	No Ecological information on the finished product.
Eco Toxicological Information	No ecological toxicity available on the overall finished product.
Acute Toxicity - Fish	Iron - 96 Hr LC50 Morone saxatilis: 13.6 mg/L. Nickel - 96 Hr LC50 Oncorhynchus mykiss: 31.7 mg/L. Cobalt - 96 Hr LC50 Brachydanio rerio: >100 mg/L.
Acute Toxicity - Aquatic Invertebrates	No information available.
Acute Toxicity - Aquatic Plants	No information available.
Degradability	No information available.
Bioaccumulative Potential	No data available on bioaccumulation.
Mobility	No information available.
Results of PBT and vPvB Assessment	No information available.
Other Adverse Effects	No information available.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Management	When handling waste, consideration should be made to the safety precautions applying to handling of the product.
Disposal Methods	Dispose in accordance with all applicable federal, state and local laws and regulations.

SECTION 14: TRANSPORT INFORMATION**UN Number**

UN No. (DOT/TDG)	Not applicable.
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UN No. (IMDG)	Not applicable.
UN No. (IATA)	Not applicable.

Proper Shipping Name

DOT/TDG Proper Shipping Name	Not applicable.
IMDG Proper Shipping Name	Not applicable.
IATA Proper Shipping Name	Not applicable.

Transport Hazard Class(es)

DOT/TDG Class	Not applicable.
IMDG Class	Not applicable.
IATA Class	Not applicable.

Transport Labels	Not applicable
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Packing Group(s)

DOT Packing Group	Not applicable.
IMDG Packing Group	Not applicable.
IATA Packing Group	Not applicable.

Special Precautions for User

EMS	Not applicable.
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Environmentally Hazardous Substance/Marine Pollutant

ADR	No
IMDG	No
IATA	No

SECTION 15: REGULATORY INFORMATION

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities
The Following Ingredients are Listed None Listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)
The Following Ingredients are Listed nickel
chromium

SARA Extremely Hazardous Substances EPCRA Reportable Quantities
The Following Ingredients are Listed None Listed.

SARA 313 Emission Reporting
The Following Ingredients are Listed nickel
cobalt
chromium

CAA Accidental Release Prevention
The Following Ingredients are Listed cobalt

OSHA Highly Hazardous Chemicals
The Following Ingredients are Listed cobalt

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins
The Following Ingredients are Listed nickel
cobalt

California Air Toxics "Hot Spots" (A-I)
The Following Ingredients are Listed nickel

California Air Toxics "Hot Spots" (A-II)
The Following Ingredients are Listed None Listed.

Massachusetts "Right To Know" List
The Following Ingredients are Listed

nickel
cobalt
chromium

Rhode Island "Right To Know" List
The Following Ingredients are Listed

nickel
cobalt
chromium

Minnesota "Right To Know" List
The Following Ingredients are Listed

nickel
cobalt

New Jersey "Right To Know" List
The Following Ingredients are Listed

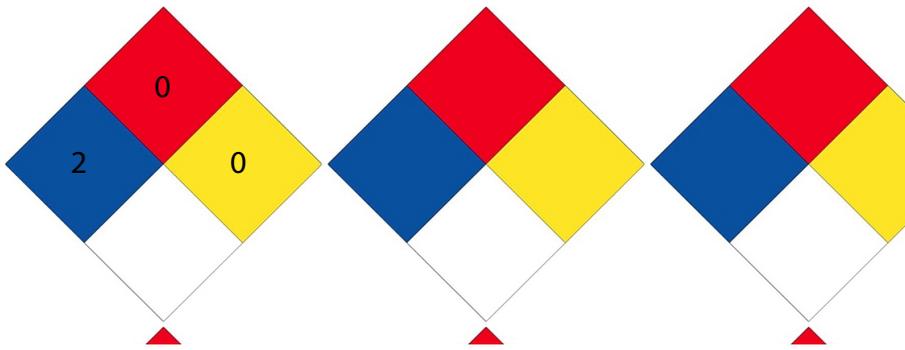
nickel
cobalt
chromium

Pennsylvania "Right To Know" List
The Following Ingredients are Listed

nickel
cobalt
chromium

SECTION 16: OTHER INFORMATION

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)



HAZARDOUS MATERIAL INFORMATION SYSTEM (HMIS)

Health	2
Flammability	0
Physical Hazard	0
Personal Protection	E

Revision Comments	This is a first issue.
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Revision	1

Disclaimer

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